Qty:

Date: User: Prsht Rev. First Issue **Previous Run** Comment **Additional Product**

Monday, 4/3/2006 7:23:59 AM

Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services

Job Number : 26468 : 10173 **Estimate Number**

:NIA P.O. Number

: 4/3/2006 This Issue

: NC : N/A

: 25826

S.O. No. : N/A

: MACHINED PARTS

Part Number

Drawing Name

: D2537

Drawing Number Project Number . D2537 REV A1 : N/A

: BUSHING

Drawing Revision

:NIA Material : 4/4/2006 **Due Date**

50 Um:

Each

Written By

Checked & Approved By

COMMENT BELO

D 05.01.31 Material change on Step 2 KJ/JLM

Job Number:



Seq. #:

1.0

Machine Or Operation:

Description:

0.500" 304 SS roundbar

Comment: Qty.:

M304R500

0.1203 f(s)/Unit Total: 6.0165 f(s)

Material: AISI 304/316 Round Bar Ø0.500"(M304R.500)

Batch: <u>M16.353</u>

2.0

HARDINGE

HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL

1-Machine as per Folio FA273 2-Deburr and Tumble

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINI



Comment: INSPECT PARTS AS THEY COME OFF MACHINE



4.0

QC8

SECOND CHECK





PACKAGING 1

PACKAGING RESOURCE #1

5.0

Comment: PACKAGING RESOURCE #1

Identify and Stock Location:_



Dart Ae	rospace Lt	td							
W/O:			W	ORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	-	PAR #:	Fault Cate	gory: N				Date: <u></u>	
NCR:			WORK ORD	ER NON-CONFORMANC					
		Description of NC Corrective Action		Corrective Action Section B		Verifi	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	tial Action Description Sign &		Sect	ion C	Chief Eng	QC Inspector
									,

NOTE: Date & initial all entries

Date: 'User: Monday, 4/3/2006 7:23:59 AM

Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 26468

Part Number: D2537

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

DC

DOCUMENT CONTROL

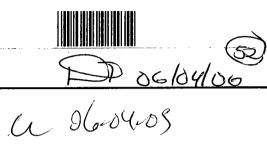






Comment: DOCUMENT CONTROL

Inspection Level 21



Job Completion



Dart Aerospace Ltd

Du / 10	. oopaoo									
W/O:			WC	RK ORDER CHANG	GES	,				
DATE	STEP	PROCEDURE CHANGE			В	у	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

									٠	
Part No	•	PAR #:	Fault Cateç	gory:	NCR: Y	es N	lo DQ	\ :	Date:	
					Q	A: N/0	Close	d:	_ Date: _	····
NCR:		V	VORK ORDE	ER NON-CONFORM	ANCE (N	ICR)				
DATE	STEP	Description of NC Section A	Initial Chief Eng			gn & Date	Verification Section C		Approval Chief Eng	Approval QC Inspector
				<u> </u>						
						,,				

NOTE: Date & initial all entries

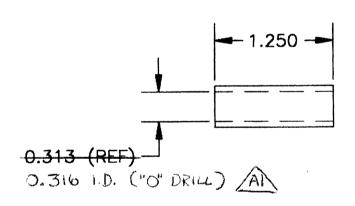




	DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE VICTORIA INTERNATIONAL AIRPORT.		
ı		APPROVED	DRAWING NO.	R	EV. A
	m.m	BW	D2537	SHEET 1	OF 1
	DATE	<u> </u>	TIME .		SCALE
	96:05:15	1	BUSHING		7:1
	Al 02,0	5.30 PG	0,316 WAS 0.313		







MATERIAL: 304/316 SS 7/16 OD 0.063 WALL

OR 0.065 WALL

WE 91.09.07

Dart Ae	rospace	Ltd								
W/O:			٧	VORK ORDER CH	ANGES				,	
DATE	STEP	PRO	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			•	18						
							-			
Part No	:	PAR #:	Fault Ca	tegory:	NCI	R: Yes I	No DQ/	\ :	Date: _	
								d:	_ Date: _	
NCR:		V	VORK OR	DER NON-CONFO	DRMANCE	(NCR)			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Action Descrip	Section B	Sign & Date	Verific Section		Approval Chief Eng	Approval QC Inspector
				÷						

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	26468
Description: BUSHING	Part Number:	02536
Inspection Dwg: D2537 Rev: /		Page 1 of 1

	FIR	ST ARTICLE	INSPECTION	ON CHE	CKLIST	
		First Ar		Proto		
Drawing Dimension	Tolerance	Actual Dimensio	Accept n	Reject	Method of Inspection	Comments
1.250	t.010	1.249				
0.316	+ .00 % 000	0.320	i			
0.438	+ . ods	0.443				
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Measured by:	Til	Audited by:	J.L	Pr	ototype Approva	al: 1/1
Date:	06/04/03	Date:	06.04.03		e: /////	
Rev Date	Change				Revis	ed by Approved
А	New Issue				K I/RE	